
Drip Flange Kit Installation Manual

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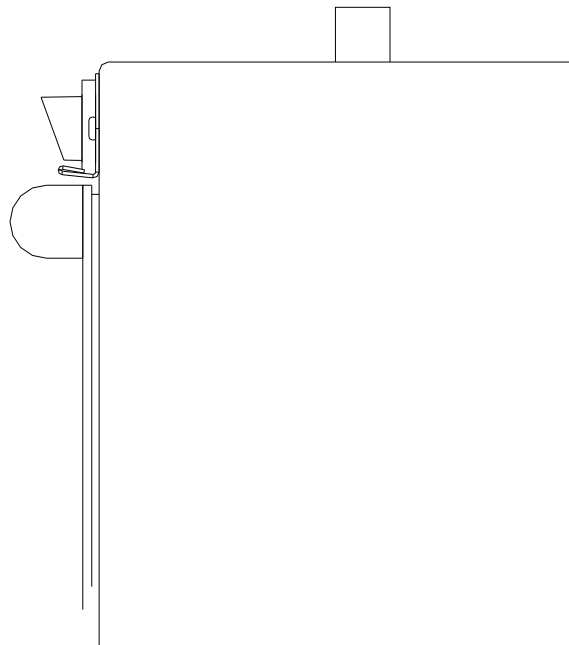
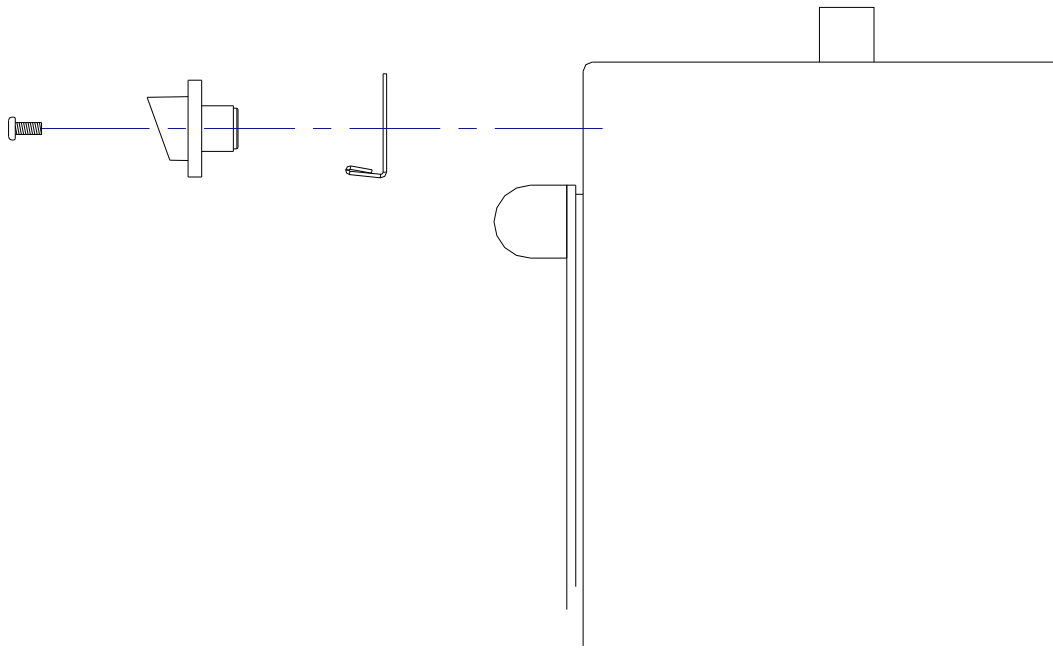
Installation Tool List

Phillips Screwdriver
Drill Motor
Caulking Gun
5/16" Wrench or Nut Driver

Installation Procedure

1. With the drawer closed, remove the customer microphone being careful to not lose the harness connector back into the window frame.
2. Place the Drip Flange over the microphone hole with the gutter flange to the bottom and temporarily reinstall the microphone and wiring.
3. Align the bottom edge of the Drip Flange so it has an even gap all across the top of the Customer Door. (NOTE: There needs to be a gap between the bottom of the Drip Flange and the top of the Customer Door or the flange will not allow the drawer to fully close.)
4. Mark the center of the outer holes in the Drip Flange.
5. Drill at these marks with the #29 drill bit provided.
6. Thread these holes with the #8-32 tap provided.
7. Remove the microphone and Drip Flange and clean off any dirt and debris from the window frame and flange.
8. Apply a thin continuous bead of caulking to the back of the Drip Flange so that the bead runs above the microphone and mounting holes.
9. Loosely install Drip Flange with the outer screws, then connect microphone and reinstall.
10. Check the alignment and gap between flange and Customer Door.
11. Tighten all mounting screws.
12. Apply a small amount of caulk to fill the gaps between the bottom of the microphone housing and the clearance hole in the bottom of the gutter flange.
13. Clean off any excess caulk at the microphone and around the edges.
14. Test Drawer and Audio for proper operation.

Drip Flange Assembly Order



Drip Flange Installed

