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# Transaction Drawer<sup>TM</sup> Limit Bracket Instructions

Revised: 01/13/2021 PN: 00666011

## 00588991 and 00588992 TD Drawer Limit Kits

### **Tools Needed:**

1/4" Wrench or Nut Driver, or Phillips screw driver 7/16" Wrench or Socket and Ratchet

#### **Parts:**

1 - TD Drawer Limit Bracket (00568011 for 14" Stroke), or (00568031 for 9" Stroke)

2 - 1/4-20 Center Lock Nut

#### Installation (for 00500993 model only):

With the drawer fully retracted, remove the Transaction Drawer Back Panel using 1/4" wrench, or Phillips screw driver. Remove the (2) 1/4-20 Nylon locking nuts connecting the TD drive nut plate to the Red Bin Assembly with 7/16" wrench, (Note: Use caution when removing drive nut plate as Red Bin may slide out of TD Shell Assembly on it's own). Remove Red Bin Assembly from TD Shell at Customer end. Insert the TD Drawer Limit Bracket from the Customer end, under the Threaded Drive Rod and over the (2) center studs and nuts that fasten the Front Bearing Mount to the Shell Assembly. Secure with the (2) Center Lock Nuts provided. Re-install the Red Bin Assembly. Re-attach the TD drive nut plate to the back of the Red Bin Assembly while making sure that the Bin Assembly is centered side to side in the TD Shell Assembly. Re-attach Back Panel. Test drawer operation.