## TransTrax® and TransTrax® Model II Skin Assembly Manual

#### E. F. Bavis & Associates, Inc.

201 Grandin Road Maineville, Ohio 45039 (513) 677-0500

### TransTrax<sup>®</sup> and TransTrax<sup>®</sup> Model II

### **Table of Contents**

TransTrax® Skin Shipping Manifest	1
TransTrax <sup>®</sup> II Skin Shipping Manifest	2
TT HO Skin Buttons Left Shipping Manifest	3
TT HO Skin Buttons Right Shipping Manifest	4
TransTrax® Optional Skin Installation Instructions	5
Speaker Panel Diagram	6
Speaker Connection Diagram	7
Skin Mounting Diagram	8
Ceiling Flange Mounting Diagram	9
TTHO Skin	
TT HO Skin Buttons Left Diagram	10
TT HO Skin Buttons Right Diagram	11
TT HO Optional Skin Installation Instructions	12

# TransTrax<sup>®</sup> Skin Shipping Manifest <u>STD TT Skin Part # 04031992</u>

Qty.	Description	Part Number
1	Speaker Extension Harness	01022011
1	TT Skin Lid	04031013
1	STD TT Skin with bumper	04031222
1	TT Ceiling Flange	04031052
1	Speaker Mounting Plate	09033012
5	#4-40 nuts	91005001
3	#8 x 1/2 flathead sheet metal screws	93080123
25	#8 Self-Drilling Screws	93101623
4	1" x 8 SST pan head sheet metal screws	93160623
1	Speaker Blank Plate	04170011
1	Skin Assembly Manual	00664011

# TransTrax<sup>®</sup> II Skin Shipping Manifest <u>TT Model II Part # 04031993</u>

Qty.	Description	Part Number
1	Speaker Extension Harness	01022011
1	TT Skin Lid	04031013
1	TT-2 Skin with bumper	04031223
1	TT Ceiling Flange	04031052
1	Speaker Mounting Plate	09033012
5	#4-40 nuts	91005001
3	#8 x 1/2 flathead sheet metal screws	93080123
25	#8 Self-Drilling Screws	93101623
4	1" x 8 SST pan head sheet metal screws	93160623
1	Speaker Blank Plate	04170011
1	Skin Assembly Manual	00664011

## TransTrax® HO Skin Shipping Manifest Buttons Left

#### Part # 04031997

Qty.	Description	Part Number
1	Speaker Extension Harness	01022011
1	TT HO Skin Lid	04074011
1	TT HO Skin buttons left	04073011
1	TT HO Ceiling Trim	04076011
2	TT HO Skin Pan	04075011
1	TT HO Skin Filler Panel	04077011
1	TT Speaker Blank Plate	04170011
1	Speaker Mounting Plate	09033012
10	#4-40 Nylon Locking Nuts	91025001
20	#8 x ½" Self-Drilling Screws	93101623
1	Skin Assembly Manual	00664011

## TransTrax® HO Skin Shipping Manifest Buttons Right

#### Part # 04031996

Qty.	Description	Part Number
1	Speaker Extension Harness	01022011
1	TT HO Skin Lid	04074011
1	TT HO Skin buttons right	04073021
1	TT HO Ceiling Trim	04076011
2	TT HO Skin Pan	04075011
1	TT HO Skin Filler Panel	04077011
1	TT Speaker Blank Plate	04170011
1	Speaker Mounting Plate	09033012
10	#4-40 Nylon Locking Nuts	91025001
20	#8 x ½" Self-Drilling Screws	93101623
1	Skin Assembly Manual	00664011

#### TransTrax® Optional Skin

Note that the customer CEILING TRIM that contains the flaps is not used in conjunction with the skin kit.

#### **Installation Procedures:**

This skin kit is of a two-piece design that makes installation much easier and includes a lid that gives full coverage for the backside of the customer unit. The skin comes 12' tall as standard, which has eliminated the need for extensions on very tall installations.

Remove the *CUSTOMER SPEAKER PANEL* and then remove the speaker from it. The speaker will get reattached to the speaker plate with the#4-40 nuts provided.

Cut both the skin and lid to suit the site requirements. Be sure to protect the powder-coated surfaces with duct tape to prevent scratches when cutting. Cut the amount equal to the height of the island off of the *BOTTOM* of the skin, and then cut the amount off of the *TOP* of the skin necessary to fit under the canopy ceiling.

Note that the *TT CEILING FLANGE* should be slipped over the skin and customer tube during this step, as it will need to be installed later. Mount the back of the two-piece skin to the back of the tubing with the sheetmetal screws provided. The "C" skin then goes around the *CUSTOMER VERTICAL TUBE* and control panel and mounts to the skin back. As always, be careful if predrilling screw holes or driving screws to not hit any of the wiring.

Mount the speaker filler plate over the speaker grid on the inside of the *CUSTOMER SPEAKER PANEL* with the 4-40 nuts provided. Remove the speaker harness from the audio board. The speaker harness is attached to the audio board with a locking connector. Use a small screwdriver to unlock the connector. Attach the speaker extension harness to lengthen the harness between the audio board and speaker. Run the speaker extension harness down the tape slot of the customer vertical. Attach the *CUSTOMER SPEAKER PANEL* back on the customer vertical being careful not to run the bottom flat head screw into or pinching the speaker extension harness. See diagram on page 6.

Run the speaker extension harness though the skin and connect to the speaker harness extending from the speaker on the audio board. Mount the plate to the face of the skin with the sheet metal screws provided.

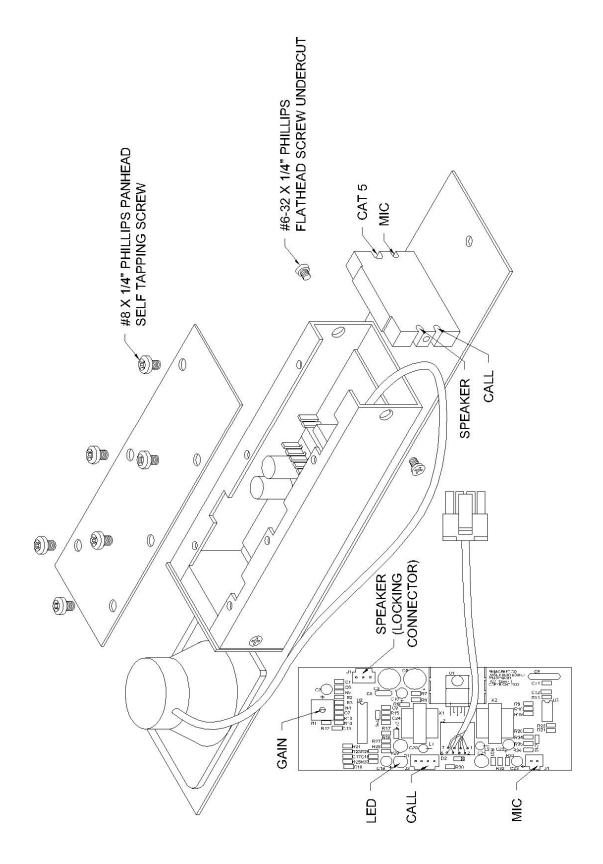
Install the *TT CEILING FLANGE* to the tubing with the self-drilling sheet metal screws provided and to the skin on the outer face of the skin (see page 9). Then attach the ceiling flange to the ceiling.

Note: The square trim bottom panel and the *TT CEILING FLANGE* are necessary to prevent the skin from twisting and interfering with the carrier

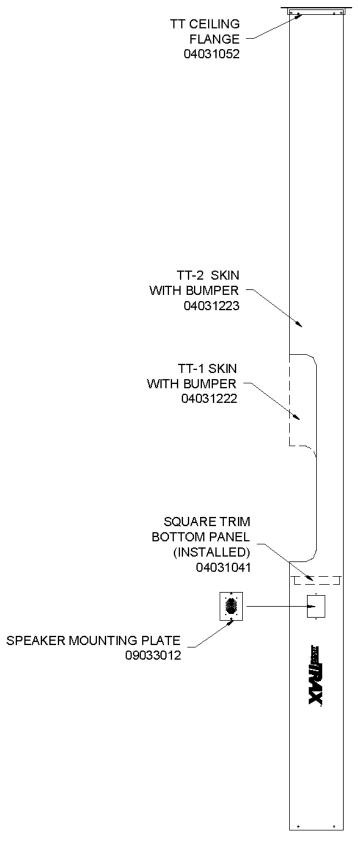
#### **Speaker Panel Diagram**



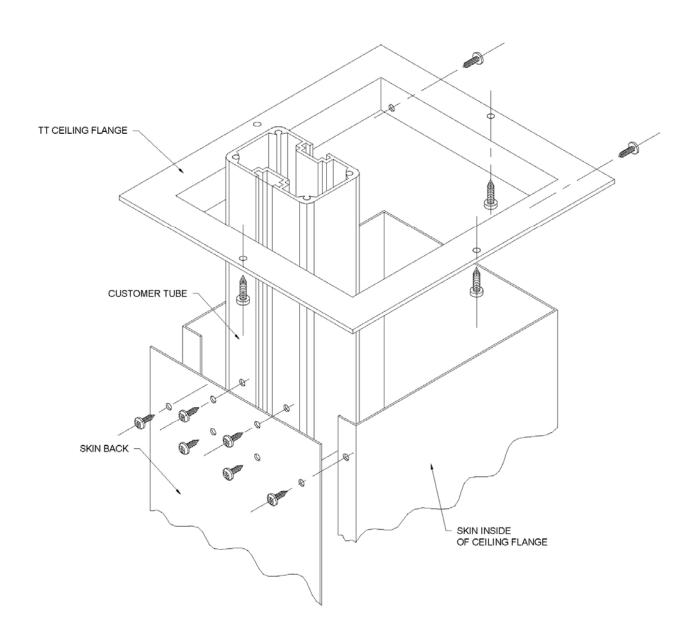
### **Speaker Connection Diagram**



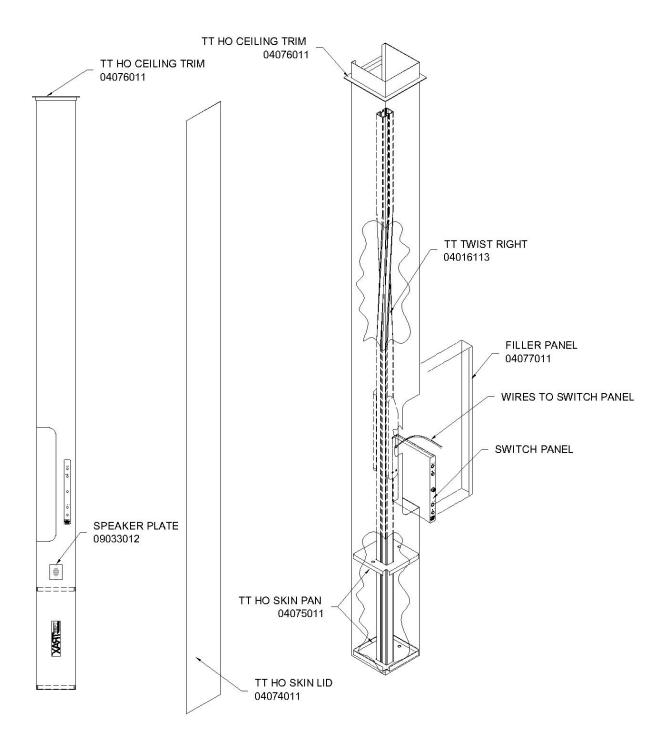
#### **Skin Mounting Diagram**



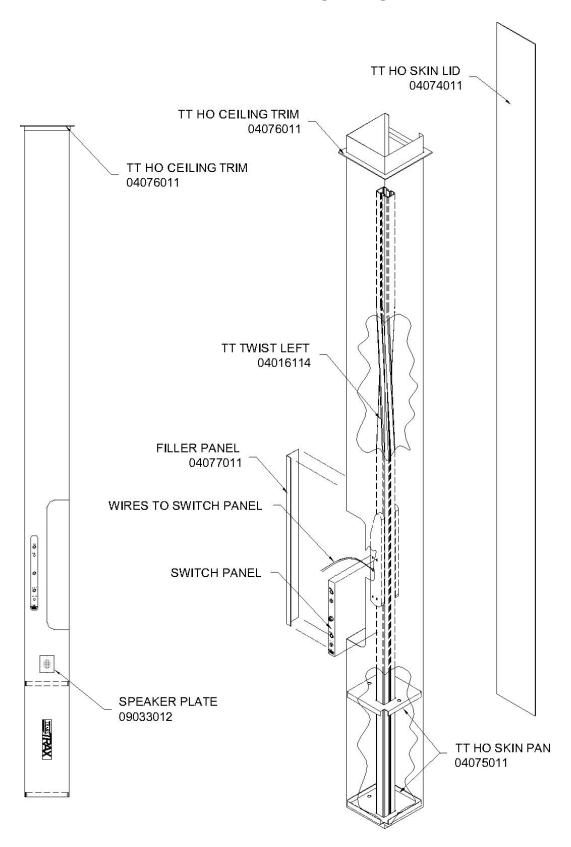
### **Ceiling Flange Mounting Diagram**



#### TT HO Skin Buttons Left Diagram



#### TT HO Skin Buttons Right Diagram



### TTHO Optional Skin Installation Instructions

Note that the customer CEILING TRIM that contains the flaps is not used in conjunction with the skin kit.

#### **Installation Procedures:**

This skin kit is of a two-piece design that makes installation much easier and includes a lid that gives full coverage for the backside of the customer unit. The skin comes 12' tall as standard, which has eliminated the need for extensions on very tall installations.

Remove the *CUSTOMER SPEAKER PANEL* and then remove the speaker from it. The speaker will get reattached to the speaker plate with the#4-40 nuts provided.

Cut both the skin and lid to suit the site requirements. Be sure to protect the powder-coated surfaces with duct tape to prevent scratches when cutting. Cut the amount equal to the height of the island off of the *BOTTOM* of the skin, and then cut the amount off of the *TOP* of the skin necessary to fit under the canopy ceiling.

Note that the *TTHO CEILING FLANGE* & SKIN PANS should be slipped over the customer tube during this step, as it will need to be installed later The "C" skin then goes around the *CUSTOMER VERTICAL TUBE* & SKIN PANS and mounts to the skin back. As always, be careful if pre-drilling screw holes or driving screws to not hit any of the wiring.

Mount the speaker filler plate over the speaker grid on the inside of the *CUSTOMER SPEAKER PANEL* with the 4-40 nuts provided. Remove the speaker harness from the audio board. The speaker harness is attached to the audio board with a locking connector. Use a small screwdriver to unlock the connector. Attach the speaker extension harness to lengthen the harness between the audio board and speaker. Run the speaker extension harness down the tape slot of the customer vertical. Attach the *CUSTOMER SPEAKER PANEL* back on the customer vertical being careful not to run the bottom flat head screw into or pinching the speaker extension harness. See diagram on page 6.

Run the speaker extension harness though the skin and connect to the speaker harness extending from the speaker on the audio board. Mount the plate to the face of the skin with the sheet metal screws provided.

Install the *TT CEILING FLANGE* to the tubing with the self-drilling sheet metal screws provided and to the skin on the outer face of the skin (see page 9). Then attach the ceiling flange to the ceiling.

Note: The HO SKIN PANS and the *TT CEILING FLANGE* are necessary to prevent the skin from twisting and interfering with the carrier