
Transaction Drawer™

Motor Replacement Manual

P/N 00648011

E. F. Bavis & Associates, Inc.

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Transaction Drawer™ Motor Replacement Parts Included

TD Motor Assembly w/ Coupler
1/8" x 3/8" Woodruff Key
1/8" x 5/8" Square Key
Small Wire Tie

Installation Tool List

1/8" Allen Wrench
5/64" Allen Wrench
Side Cutters
Blue Loctite
1/4" Nut Driver or #2 Phil Screwdriver (depends on model)

Procedure

1. Disconnect the power to the drawer.
2. Cut the wire tie holding the red and black motor wire to the drawer harness.
3. Disconnect the red and black wires from the motor.
4. Remove the four button cap screws holding the motor in place from the bottom of the drawer shell with a 1/8" Allen wrench.
5. Slide the motor out of the drawer
6. Slide the replacement motor into place insuring that the key is lined up and in place with the drawer shaft. **Note:** Make sure you use the appropriate key with the shaft.
7. Fasten the motor to the drawer using Blue Loctite on the button screws that were removed in step 4.
8. Reconnect the red and black motor wires.
9. Secure wires to drawer harness with a wire tie.
10. Reinstall the back panel.
11. Reconnect the power and test for proper operation.

For further questions or help, contact the Factory at 513-677-0500.