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# TT/CC Send Switch Instructions

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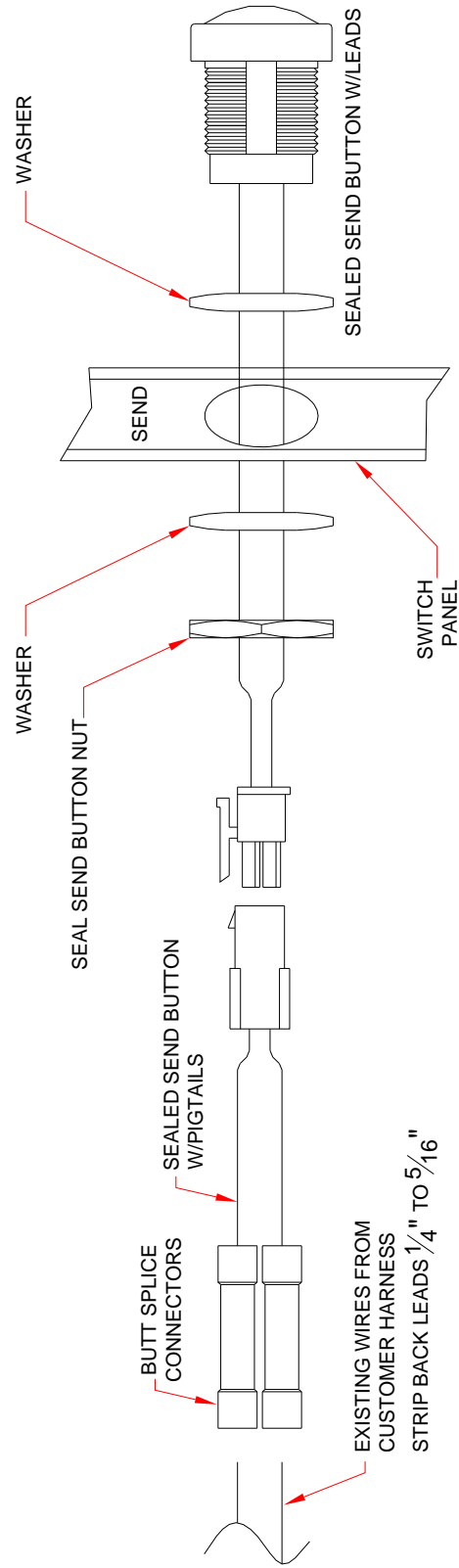# Table of Contents

# Send Switch Retrofit Instructions

## NOTE:
## Always change both switches, even if only one is bad.

## Procedure

1. Disconnect Power
2. Remove the customer control panel.
3. Unplug and remove both of the old send switches.
4. At the customer harness, cut off the 2-pin connector for the send switches.
5. Install the new send switches (see diagram on next page). Use the flat washers provided, if needed, making sure that the send logo is visible.
6. Strip back the two wires from the customer harness and connect to the new send pigtails using the butt splices connectors. Polarity does not matter.
7. Connect the sealed send buttons and pigtails together.
8. Reinstall the customer control panel.
9. Connect the power and test the switches.

If the switches do not work, disconnect the power and check the connections.
For further questions or problems, please consult the factory.

# Assembly Diagram



WASHER

SEALED SEND BUTTON W/LEADS

SEND

SWITCH PANEL

WASHER

SEAL SEND BUTTON NUT

SEALED SEND BUTTON W/PIGTAILS

BUTT SPLICE CONNECTORS

EXISTING WIRES FROM CUSTOMER HARNESS

STRIP BACK LEADS $1/4$" TO $5/16$"

# Bill of Material

| Part Number | Description | Quantity |
|:---:|:---:|:---:|
| | | |
| 00319800 | Green Send Button with leads | 2 |
| | | |
| 98026003 | 5/8" ID x 1-3/16" OD Washer | 4 |
| | | |
| 00616021 | Send Switch Installation Manual | 2 |
| | | |
| 00354041 | Sealed Send Button Pigtail | 2 |